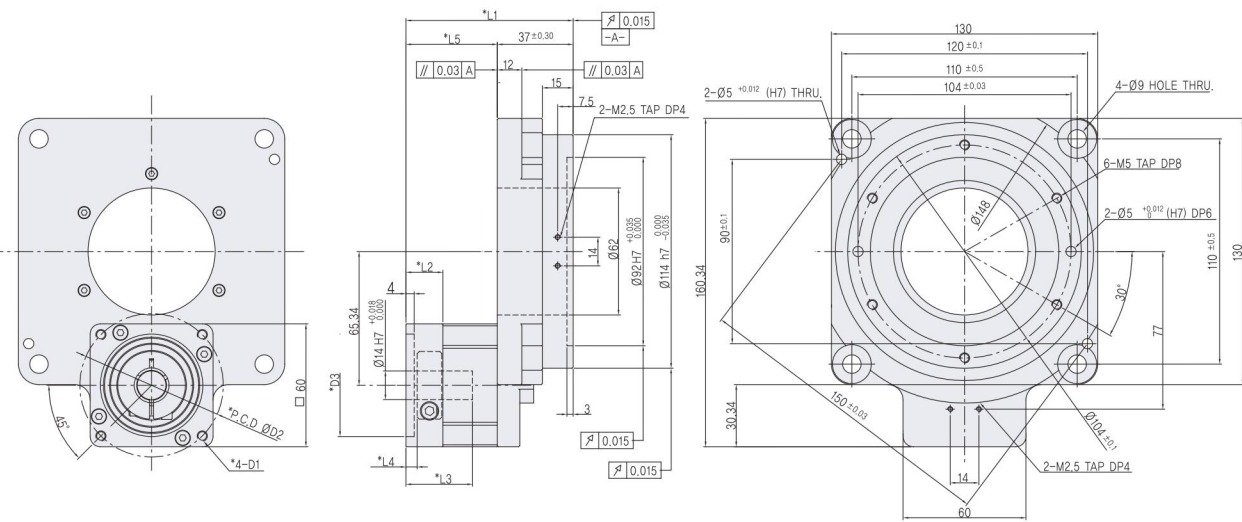


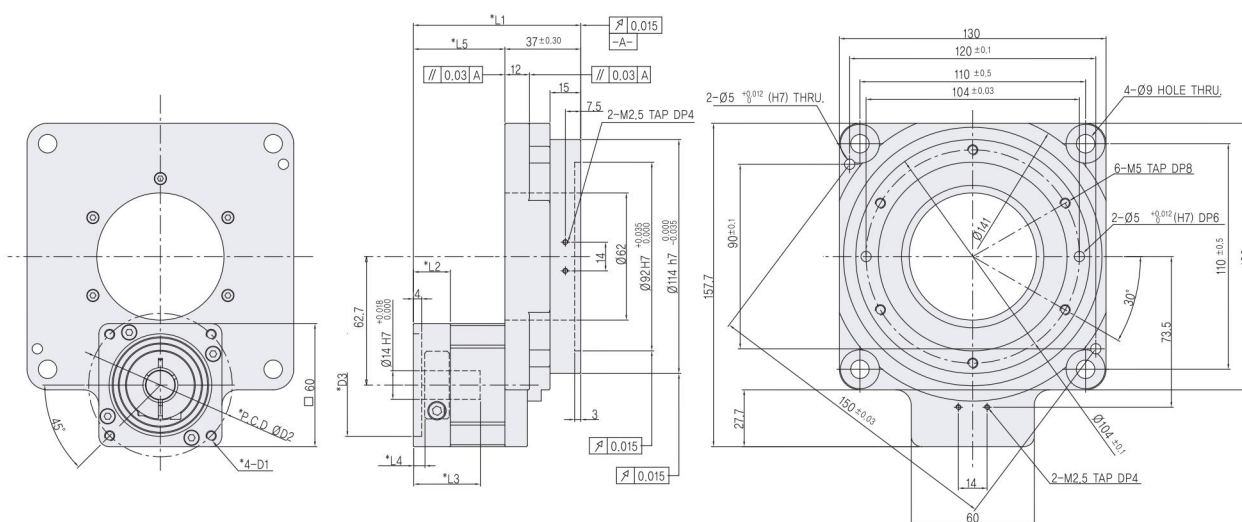
Hollow Rotary Table

■ Dimensions –SHA 130 (1 Stage, Ratio(i)=1/10)



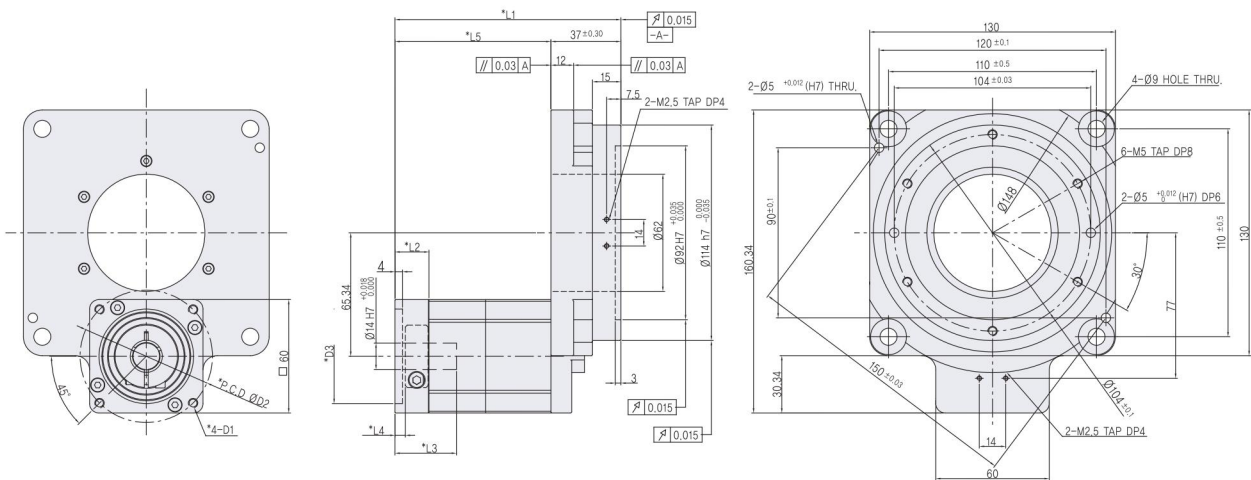
D3	Ø50 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$		Ø36 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$	Ø38.1 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$	
D2	Ø70		Ø70.71	Ø66.67	Ø70.71
D1	M5 TAP, DP12	M4 TAP, DP12	M5 TAP, DP12	M4 TAP, DP12	
L5	44.6		49.1	44.6	
L4	5.5	10		5.5	
L3	32.5	37		32.5	
L2	18	22.5		18	
L1	81.6	86.1		81.6	
기하寸法 Classification	A TYPE	B TYPE	C TYPE	D TYPE	E TYPE G TYPE

■ Dimensions –SHA 130 (1 Stage, Ratio(i)=1/18)



D3	Ø50 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$		Ø36 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$	Ø38.1 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$	
D2	Ø70		Ø70.71	Ø66.67	Ø70.71
D1	M5 TAP, DP12	M4 TAP, DP12	M5 TAP, DP12	M4 TAP, DP12	
L5	44.6		49.1	44.6	
L4	5.5	10		5.5	
L3	32.5	37		32.5	
L2	18	22.5		18	
L1	81.6	86.1		81.6	
기하寸法 Classification	A TYPE	B TYPE	C TYPE	D TYPE	E TYPE G TYPE

■ Dimensions –SHA 130 (2 Stage, Ratio(i)=1/30~1/50)



D3	Ø50 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$		Ø36 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$	Ø38.1 H7 $\begin{smallmatrix} +0.025 \\ 0.000 \end{smallmatrix}$	
D2	Ø70		Ø70.71	Ø66.67	Ø70.71
D1	M5 TAP, DP12	M4 TAP, DP12	M5 TAP, DP12	M4 TAP, DP12	
L5	82.5		87	82.5	
L4	5.5		10	5.5	
L3	32.5		37	32.5	
L2	18		22.5	18	
L1	119.5		124	119.5	
SHA Dimensions Classification	A TYPE	B TYPE	C TYPE	D TYPE	E TYPE G TYPE